

## HR Service Centre

<b>Cut-To-Length Facility</b>		
	<b>CTL - 1</b>	<b>CTL - 2</b>
Capacity (tons/annum)	1,25,000	3,00,000
Thickness (mm)	1.60 - 7.00	3.00 - 10.00
Width (mm)	800 - 1,600	1,500
Length (mm)	1,000 - 7,000	2,500 - 12,000
Bundle Weight (tons)	7	7
<b>Length Tolerance</b>		
<b>Length (mm)</b>	<b>Tolerance (mm)</b>	
Upto 2000	+5/-0	
> 2000, ≤ 4000	+8/-0	
> 4000, ≤ 7000	+10/-0	
<b>Diagonal Tolerance</b>		
<b>Length (mm)</b>	<b>Tolerance (mm)</b>	
> 1000, ≤ 2000	3	
> 2000, ≤ 4000	5	
> 4000, ≤ 7000	8	

<b>Slitting Facility</b>	
Annual Production (tons)	2,50,000
Line Speed (mpm)	150
Thickness (mm)	1.60 - 7.0
<b>Input Material Specifications</b>	
Inner Diameter of Coil (mm)	610/710 - 760
Outer Diameter of Coil (mm)	800 - 2,000
Weight of Coils, max. (tons)	30
Width of Coil (mm)	900 - 1,650
<b>Output Material Specifications</b>	
Inner Diameter of Coil (mm)	740
Outer Diameter of Coil (mm)	800 - 2,000
Weight of Coils, max. (tons)	30
Minimum Slit Width (mm)	100